

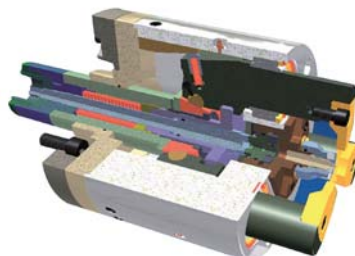
# RS 可伸缩卡盘

## Retractable-Jaw Shaft Chuck

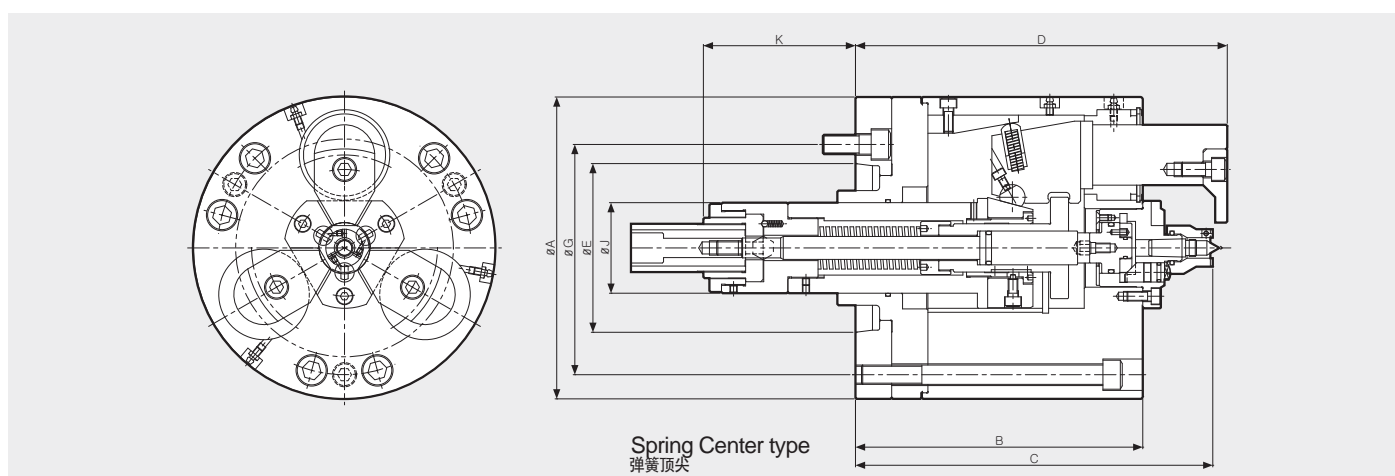


**SPECIAL CHUCK**

- Machines shafts in one single clamping operation
- Change jaws and face driver to machine different sizes of shafts



- 在CNC托盘上一次夹持，能对轴类的所有面进行加工
- 改变夹爪和端面驱动顶尖 (Face Driver) 可以加工各种工件,进行粗加工后，夹爪后退，由端面驱动顶尖进行精磨加工



### Dimensions

	ΦA	Bmax.	Bmin.	C	Dmin.	Dmin.	ΦE	ΦG	H	ΦJ	Kmax.	Kmin.	L	M	Pmax.	Pmin.	Q	R	Smax.	Smin.	T	U	V	W
RS-200	200	164	139	192	205	190	106.375	133.4	3xM12	50	96.5	58.5	M16	30	41.5	3.5	M34x0.5	30	92	82	12.5	10	M12	30
RS-250	250	205	173.5	240	252.5	221	139.719	171.4	3xM16	60	109.5	62.5	M20	45	49.5	2.5	M40x0.5	35	105	95	16.5	10	M16	37
RS-300	300	205	173.5	240	252.5	221	139.719	171.4	3xM16	80	114.5	67.5	M24	50	49.5	2.5	M50x0.5	40	110	100	13.5	10	M16	37

### Specifications

Type	Max. Clamping Force	Max. Drawbar Pull	Clamping Range		Max. Speed	Weight	GD <sup>2</sup>
	夹紧力 [kgf]	拉杆最大拉力 [kgf]	夹持范围 [mm]		最高转速 [r.p.m.]	重量 [kg]	容许工作惯性 [kgf·m <sup>2</sup> ]
			Chuck	Face Driver			
RS-200	4000	3800	18-80	12-70	4000	35	0.19
RS-250	6500	6000	25-110	12-100	3500	60	0.79
RS-300	10000	8000	40-140	30-130	2500	100	1.35